

Recommendations for the storage of perforated coil or sheets

Special consideration should be given to the storage of both coil or sheet that has been perforated. The large area of cut edges at the perforation can cause a corrosion and staining risk if not stored correctly.

Perforated coils should be stored in a dry internal storage environment, following the Tata Steel Colorcoat® coil storage practices guidance document.

Coil is normally only profiled into sheets to order.

The perforated profiled sheet packs should be packed with a non-perforated top cover sheet and should be stored in a dry internal storage environment until they are due for delivery to the construction site.

When being transported to the construction site, the profiled sheets must be kept dry.

Sheets on lorries must be fully covered.

Transport shipping containers must be weatherproof and vented to prevent any condensation.

For onsite storage

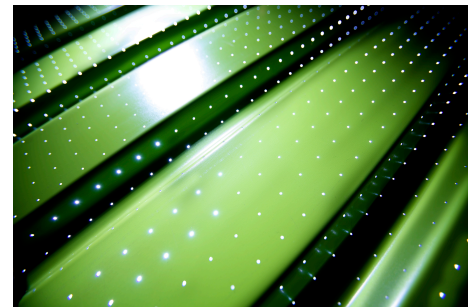
Perforated material should be clearly identified.

Perforated sheets should be installed as soon as possible once they have been delivered to site.

Due to general construction site issues this can sometimes be extended but should always be within 4 weeks of delivery.

If possible perforated sheets should be stored undercover. If this is not possible they should be stored on timber bearers at a slight slope, with good clear airflow all around the sheet packs and covered with a tarpaulin.

Packs should be routinely inspected to ensure there is no water leaking through the tarpaulin or restricted airflows and condensation.



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Tata Steel

Shotton Works, Deeside,
Flintshire, CH5 2NH.
United Kingdom
T: +44 (0) 1244 812345

Colorcoat Connection® helpline

T: +44 (0) 1244 892434
E: colorcoat.connection@tatasteeleurope.com

Tata Steel UK Limited is registered in England under number 2280000 with registered office at 18 Grosvenor Place, London, SW1X 7HS.

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